



CNC GEAR SHAVING MACHINE - SICMAT RASO 400

Machines sold

Brand :	SICMAT
Model :	RASO 400
Year :	2005

TECHNICAL DETAILS & EQUIPMENT

CNC :	SIEMENS 840d
Modul mini/maxi :	1 to 8 mm
Center distance min to max :	119 to 329 mm
Shaving cutter diameter min to max :	180 to 254 mm
Cutter centering diameter :	63.5 mm
Cutter rotation :	10 to 400 RPM
Axis X feed :	1 to 750 mm/min
Stroke X axis :	+/- 35 mm
Axis U feed :	500 Degrees/min
Axis Z feed :	rapid 375 mm/min
Axis Y feed :	1 to 750 mm/min
Axis W feed :	1 to 750 mm/min
Stroke Z :	210 mm
Stroke Y axis :	+/- 120 mm
Stroke W axis :	+/- 30 mm