



CNC LATHE - CMZ TL25B TM + GL20

Lathe

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|-----------------|-----------------|
| Brand : | CMZ |
| Model : | TL25B TM |
| Year : | 2008 |
| Serial number : | 1017 |

TECHNICAL DETAILS & EQUIPMENT

Number of axes: 3

MAIN SPINDLE

- Spindle nose: A2-8
- Spindle power: 40/25 kW
- Spindle speeds: 50-3500 rpm
- Maximum bar diameter: 76 mm
- Maximum machinable diameter: 400 mm
- C axis indexing accuracy: 0.001 °.

VDI 40 TURRET

- Number of positions: 12
- Number of motorized positions: 12
- Stroke X/Z: 240/640 mm
- Tool type: VDI 40
- Rotating tool speed: 4000 rpm
- Rotating tool power: 12 kW

COUNTER POINT

- Digital tailstock type
- Cone type CM5

- Quill stroke 120 mm
- Distance between spikes: 676 mm

POWER SUPPLY

- Supply voltage: 380 V
- Installed capacity: 50 kVA

Equipment:

- CNC: 31i-A
- Irrigation tank: 240 [l]
- Loading/unloading robot 2X10 kg
- Interchangeable hands option (allows the loading of axes or slugs)
- Paddle with 14 vanes for an ever increasing range

Storage capacity: max diameter 280 mm, 500 mm stacking, 75 kg per pallet

- Parts recovery system
- 3-jaw chuck
- Two rotating tool holders (radial and axial)

Technical description without guarantee, only as an indication.