



EX CELL O CNC - SPLINE ROLLER XK 875

Spline roller - Cold rolling

Brand :	EX CELL O
Model :	XK875
Year :	2010
Serial number :	4700.0722-58

TECHNICAL DETAILS & EQUIPMENT

CNC:	Siemens 840D
Maximum rack length :	36" + 36" = 72"
Maximum rack width :	350 mm
Rollable module :	0.3-2
Maximum feed power :	40 Kn
Maximum feed rate :	30m/min
Maximum lateral force :	400 Kn
Maximum outside diameter :	60 mm
Dimensions :	6200 x 4600 x 2480
Machine equipped with auto loader for shafts :	
Upper arm :	
All movements are performed by CNC axes :	
Variation of workpiece tooth quantity without changing tools :	
Random mode if applicable :	
Spacing error correction :	
vertical feed during rolling :	
rolling speed are individually programmable :	
No hydraulic power – energy consumption and noise level is reduced :	