# EX CELL O CNC – SPLINE ROLLER XK 875

Spline roller - Cold rolling

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|---|---|
| Brand : | **EX CELL O** |
| Model : | **XK 875** |
| Year : | **2016** |

## TECHNICAL DETAILS & EQUIPMENT

EX CELL O  CNC spline roller XK 875

YOM : 2016

CNC Siemens 840D

Maximum rack length : 1930 mm

Maximum rack width : 180 mm

Rollable module : 0.3-2

Maximum feed power : 40 Kn

Maximum feed rate : 30m/min

Maximum lateral force : 400 Kn

Maximum outside diameter : 60 mm

Dimensions : 6200 x 4600 x 2480

Machine equipped with auto loader for shafts

All movements are performed by CNC axes

Variation of workpiece tooth quantity without changing tools

Random mode if applicable

Spacing error correction

vertical feed during rolling

rolling speed are individually programmable

No hydraulic power – energy consumption and noise level is reduced

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