



# SPIRO-CONICAL PRUNER - GLEASON 116

Gear hobbing machines

Brand :	<b>GLEASON</b>
Model :	<b>116</b>
Serial number :	<b>725008</b>

## TECHNICAL DETAILS & EQUIPMENT

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Features technical :

Max depth: 25 mm

Max. flank diameter :

Ratio 10-1 : 460 mm

Ratio 2-1 : 406 mm

Ratio 1-1 : 324 mm

Spindle bore diameter: 78 mm

Spindle nose diameter: 140 mm

Max. diameter from center to spindle nose: 343 mm

Tilt angle min/max: 5°/84

Max ratio: 10-1

Spiral angle: 30°.

Number of teeth min/max: 5/175

Tool speed: 20-115 rpm

Advance: 9-80 seconds

Dimension: 1905 \* 289 mm

Weight: 10,773 kg