



# THREAD MILLING MACHINE - WANDERER GF 324N

Gear hobbing machines

Brand :	<b>WANDERER</b>
Model :	<b>GF 324N</b>
Serial number :	<b>73121</b>

## TECHNICAL DETAILS & EQUIPMENT

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Wanderer GF 324N

YOM 1981

Max. workpiece diameter 600 mm

Threading length 4000 mm

Max. module 6 (8)

Workpiece length - max. 4100 mm

Workpiece dia. over saddle 320 / 350 mm

Centre height 320 mm

Turning speed range - spindle 0,004 - 80 U/min

Feed range 0,4 - 1600 mm/min

Rapid traverse 4 m/min

Spindle passage 120 mm

Milling motor 11 kW

Spindle diameter in front bearing 160 mm

Number of teeth 4 - 100

Pitch 2 - 1000 mm

Total power requirement 30 kW

Weight of the machine ca. 12 t

Dimensions of the machine ca. 7,7 x 2,0 x 2,1 m

Accessories :

3 jaws chuck

Milling head

Tailstock

Swarf convoyor

Change gears

Top condition