



TRIMMER - PFAUTER P403

Gear hobbing machines

Brand :	PFAUTER
Model :	P 403
Year :	1978
Serial number :	25344

TECHNICAL DETAILS & EQUIPMENT

Max. Gear diameter / Workpiece swing : 400/500 mm

Hobbing length : 310 mm

Max. module : 6/8

Minimum no. of teeth : 6

Distance between tool and workpiece axis: 20 - 340 mm

Extended tailstock

Table diameter : 400 mm

Boron table: 80 mm

Swing angle : 240

Hob \varnothing x length : 163 x 280 mm

Hob shifting, max. : 170 mm

Hob spindle speeds, infinitely variable 40 - 240 rpm

Feed range, axial, infinitely variable 0.42 - 2,40 mm/rev

radial, infinitely variable 0,10 - 1,9 mm/rev

tangential, infinitely variable 0,18 - 3,15 mm/rev

Weight of machine, : 7,000 kg